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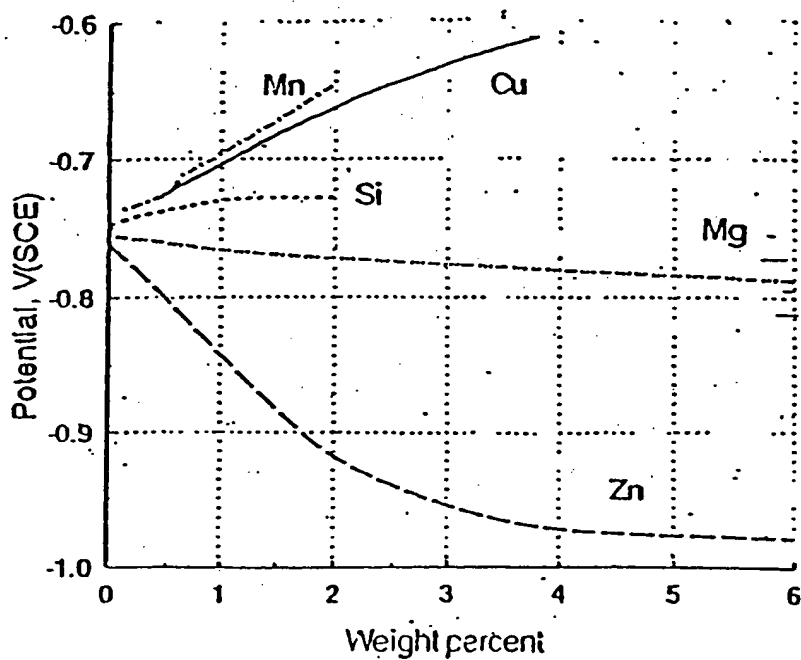
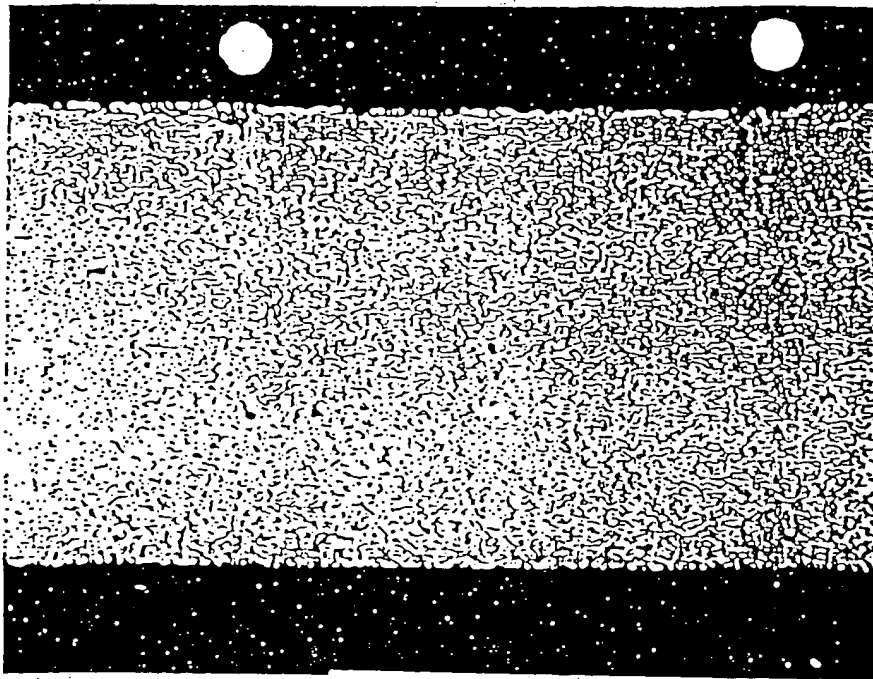
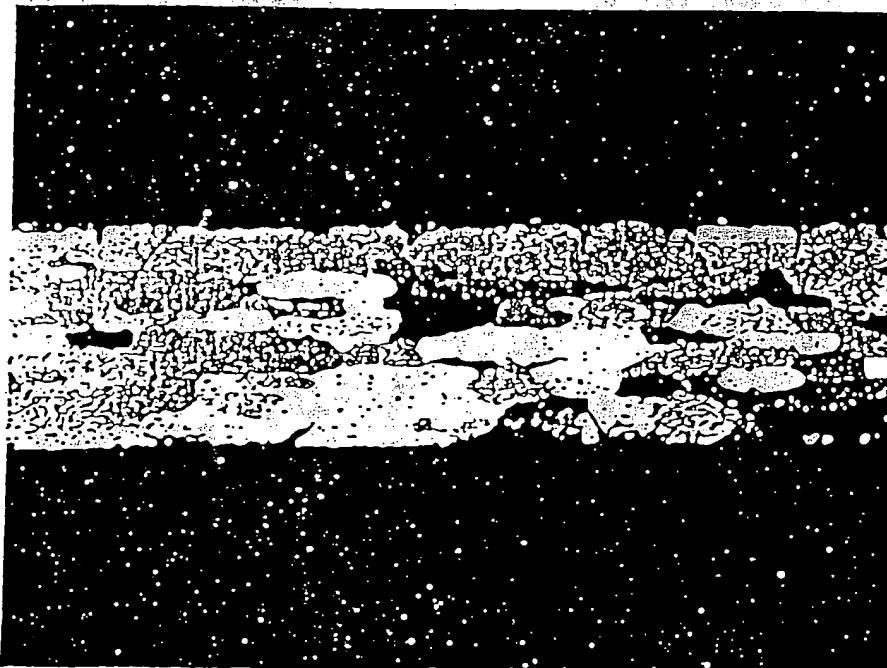


FIGURE 1



(a) HF etch, 200 X



(b) Barker's etch, 100 X

FIGURE 2

FIGURE 3

Corrosion potential profiles from braze and inner clad sides into core

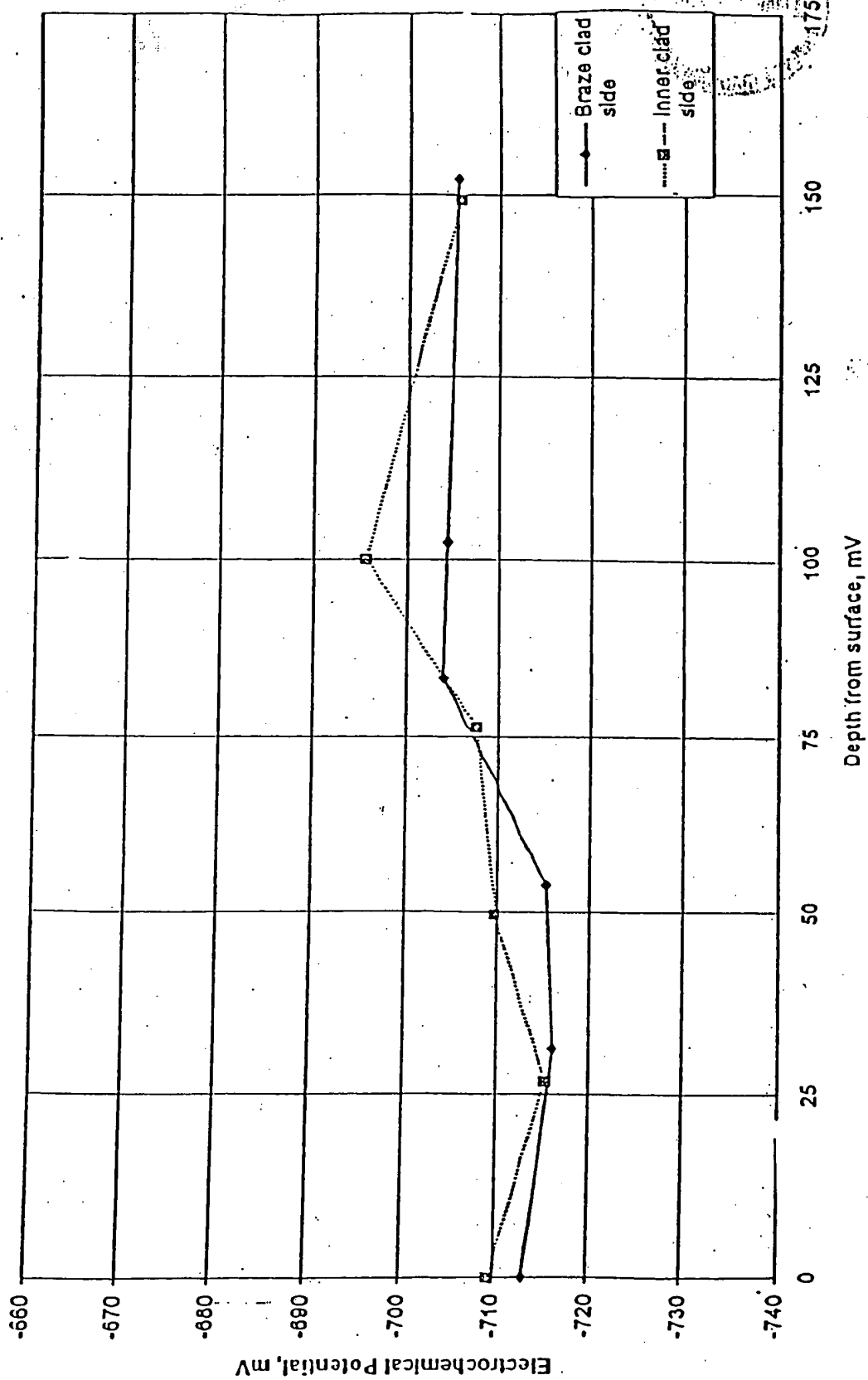
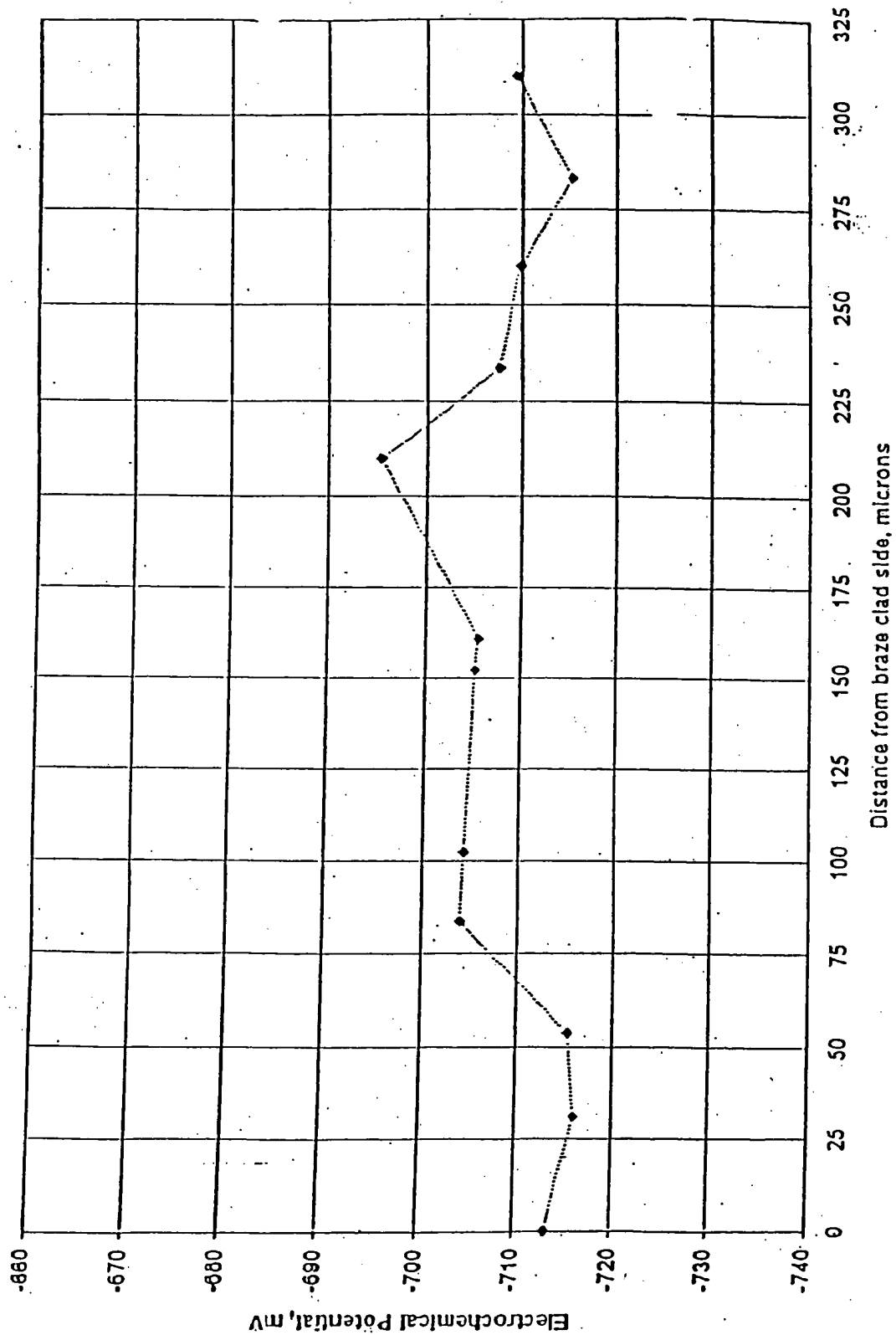


FIGURE 4

Corrosion potential profile over entire thickness



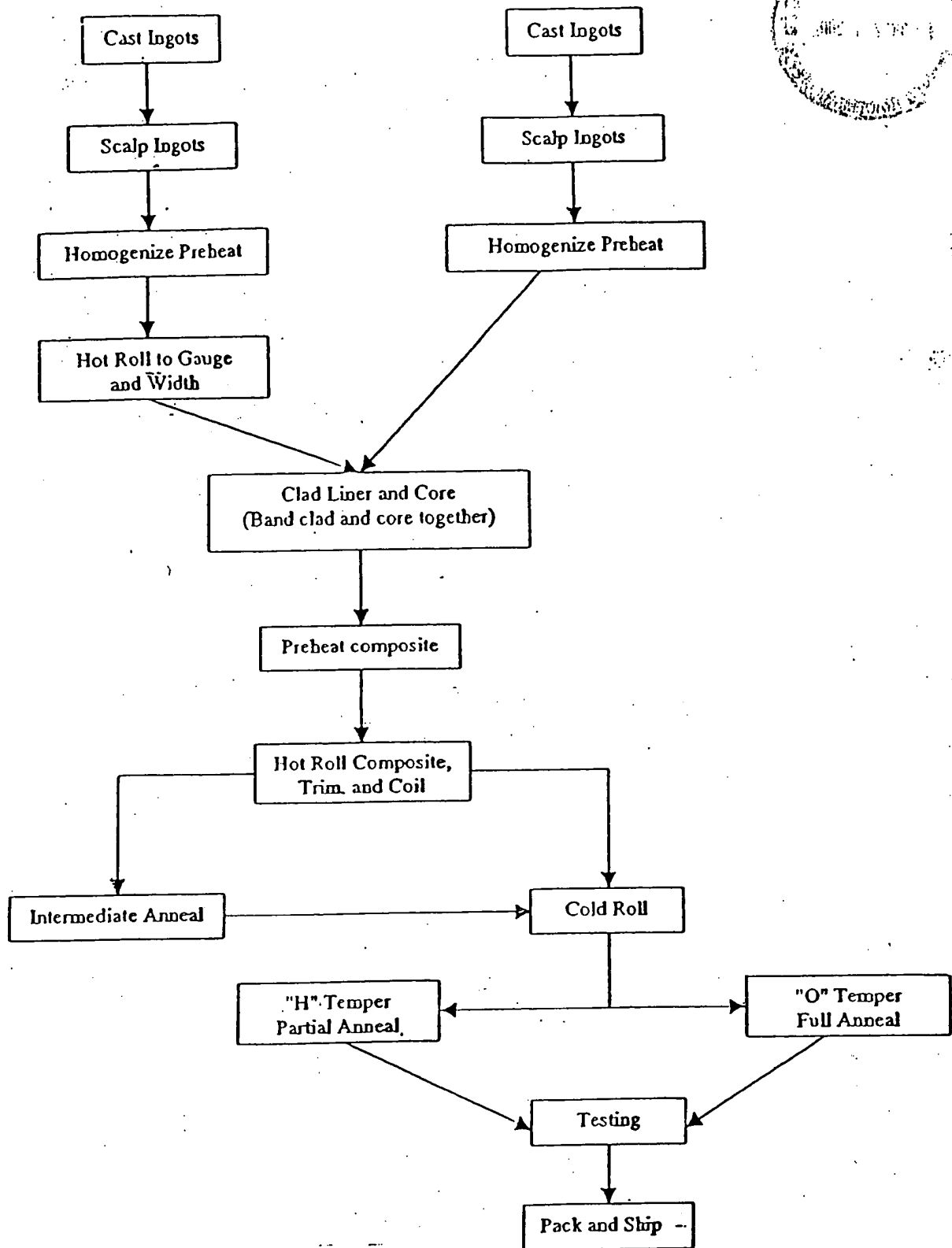


FIGURE 5

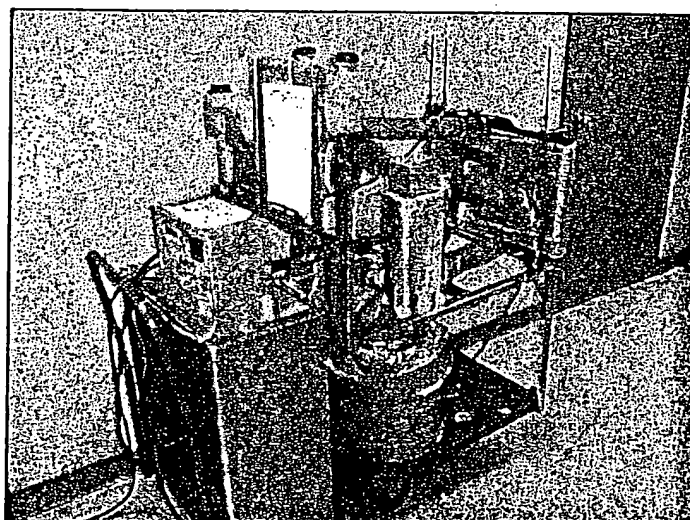
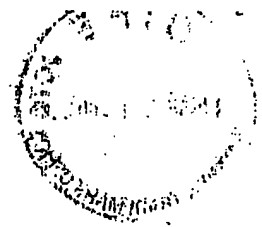


FIG. 6

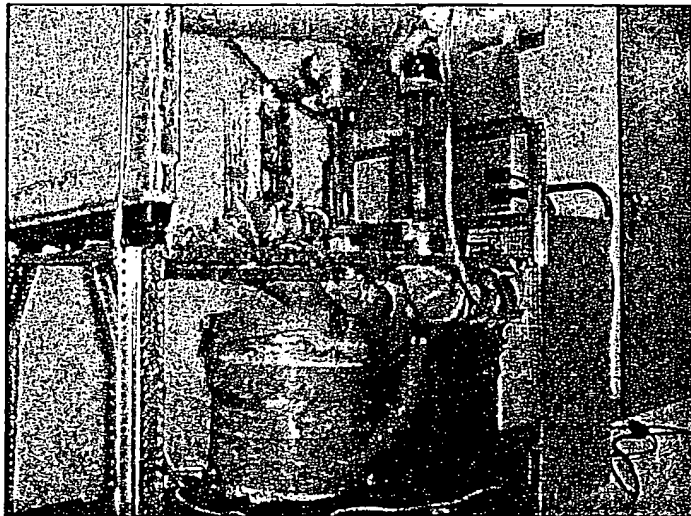


FIG. 7

Average Pit Depth vs. Fluid Velocity

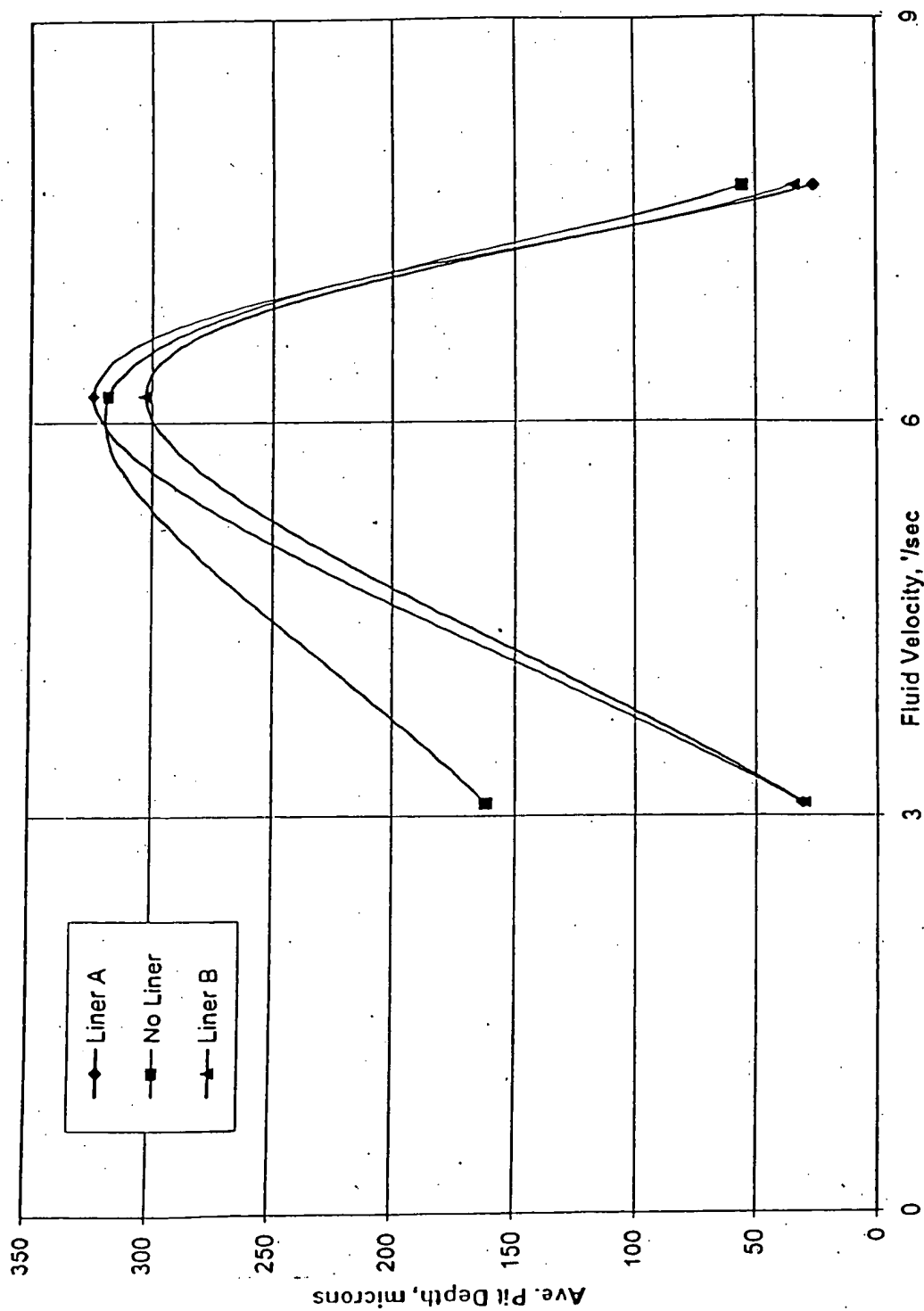


Figure 8

Maximum Pit Depth vs. Fluid Velocity

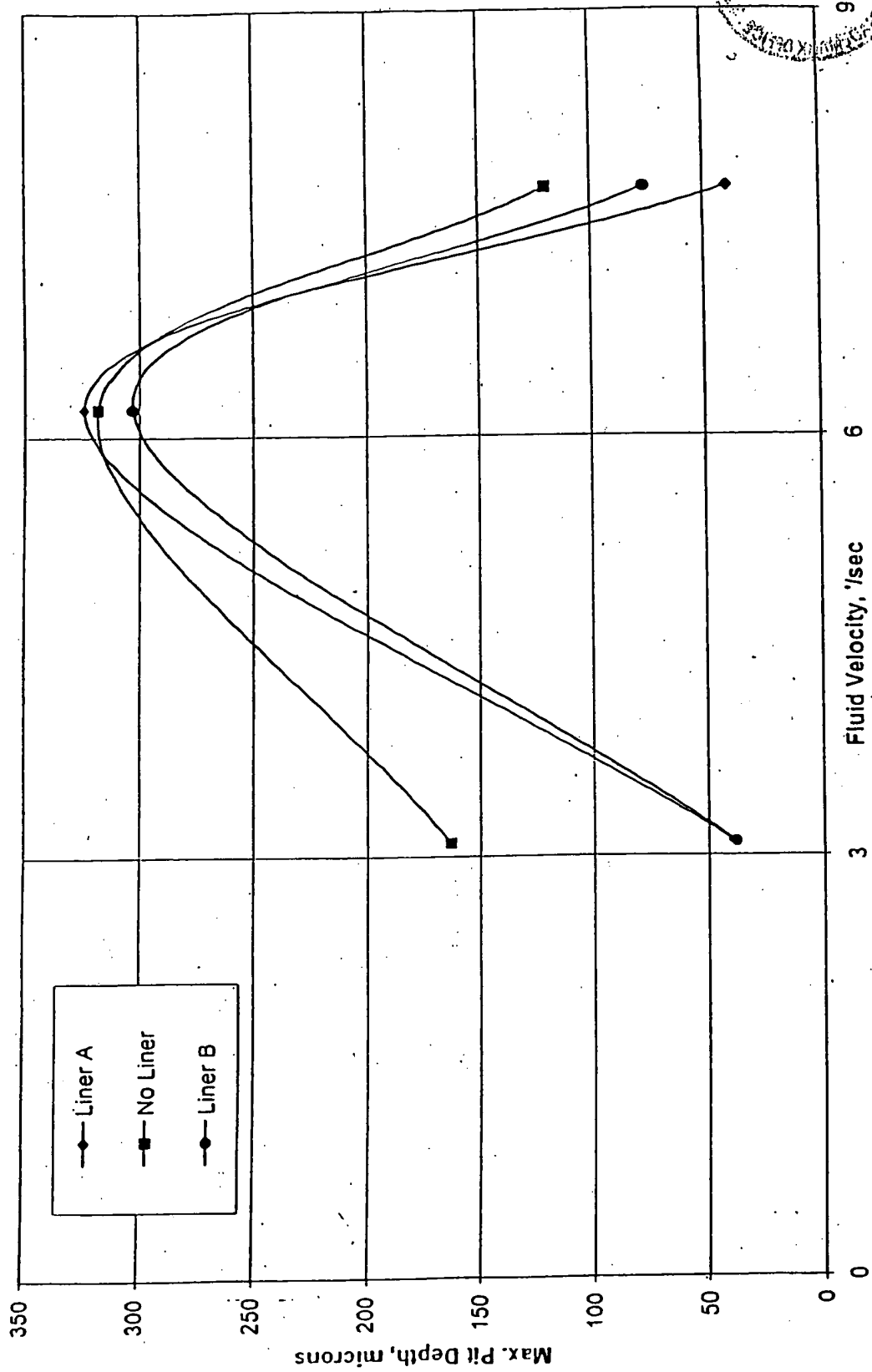


Figure 9

